

Receiving Report

Date: 11/1/27

Batch No: M1K 720

Supplier: MANN

Dart P/O: 13304

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No
 Shipment Complete: Yes No N/A
 QC6 Inspection
 Work Order Initials 128 Saloc 128

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>M6061T1.30W.04S</u>		<u>12</u>	<u>0</u>	<u>0</u>	<u>12</u>	
<u>M304T10.615C-041</u>		<u>40</u>	<u>0</u>	<u>0</u>	<u>40</u>	

Initials of receiver (if shipment OK) L Level 12

Production/Admin:

Date 11/01/28

Received/Costing

Initial LJ

Location

Purchase Order Receipt Listing

Page 1 of 2

Friday, January 28, 2011 7:04:36 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO13354 Receipt Dates from 1/28/2011 to 1/28/2011 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name	VC-MAR001 Marmon/Keystone Canada Ltd.										
PO13354	1		M6061T6T0.500W.0 f 58		1/28/2011	1/28/2011	204.0000	\$2.20	0.0000	0	\$448.80
CAD	No		6061-T6 RD Tube f .500 x.058W 116720		✓ 204.0000	DESJ02 17		\$448.80	0.0000	0	
	2		M6061T6T1.000W.1 f 88		1/28/2011	1/28/2011	24.0000	\$3.45	0.0000	0	\$82.80
	No		6061T6 RD TUBE f 1.00 X .188W 116720		✓ 24.0000	DESJ02 1		\$82.80	0.0000	0	
	3		M6061T6T0.375W.0 f 49		1/28/2011	1/28/2011	24.0000	\$1.55	0.0000	0	\$37.20
	No		6061-T6 RD Tube f .375 x.049W 116720		✓ 24.0000	DESJ02 2		\$37.20	0.0000	0	
	4		M6061T6T0.625W.0 f 65		1/28/2011	1/28/2011	48.0000	\$2.95	0.0000	0	\$141.60
	No		6061-T6 RD Tube f .625 x.065W 116720		48.0000	DESJ02		\$141.60	0.0000	0	
	6		M6061T6T1.000W06 f 5		1/28/2011	1/28/2011	60.0000	\$3.25	0.0000	0	\$195.00
	No		6061T6 RD TUBE f 1.00 x .065w 116720		60.0000	DESJ02		\$195.00	0.0000	0	
	7		M304TR0.500W.035 f 304 RD Tube .500 x f .035W 116720		1/28/2011	1/28/2011	100.0000	\$0.98	0.0000	0	\$98.00
	No				100.0000	DESJ02 8 -		\$98.00	0.0000	0	
	8		M304TR0.750W.049 f 304 RD Tube .750 x f .049W 116720		1/28/2011	1/28/2011	40.0000	\$1.50	0.0000	0	\$60.00
	No				40.0000	DESJ02		\$60.00	0.0000	0	

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Total Received Quantity:											500.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$1,063.40
Total Balance Due Quantity:											0.0000



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

PACKING SLIP

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE...: 1
Order : 1097398
Date..: 01/26/2011

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	13354	
Ordered	Description		Number Pieces	Quantity Shipped	Back Ordered
	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment				
01	204 /FT	ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.500W.058 HT#.....: F00006343 Total...	rev:08/08		
02	24 /FT	ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 .624 E6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T1.000W.188 HT#.....: 50924 060 Total...		✓ 17 17	204/FT 204/FT
03	24 /FT	ALUMINUM SMLS TUBE ATS .375 .049 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.375W.049 HT#.....: F00007462 Total...		1	24/FT 24/FT
04	48 /FT	ALUMINUM SMLS TUBE ATS .625 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.625W.065 HT#.....: F00007882 Total...		2	24/FT 24/FT
05	60 /FT	ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T1.000W.065 HT#.....: F00004378 Total...		4	48/FT 48/FT
06	100 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304. Cust. part#: M304TR0.500W.035 HT#.....: YT0674 Total...		5	60/FT 60/FT
07		STAINLESS STEEL SEAMLESS TURE		5	100/FT 100/FT

Continued on next page..

1/26/2011



A Marmon Distribution Services/Berkshire Hathaway Company



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

PACKING SLIP

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE...: 2
Order : 1097398
Date..: 01/26/2011

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA	F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212	BOUCHERVILLE	G. Dulude	13354	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
40 /FT	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304. Cust. part#: M304TR0.750W.049 HT#: YT1679 Total...	rev:08/08	2	40/FT 40/FT

No. of Bdls/Pieces

1 / 0

Total Weight.....:

87

Customers.: _____



A Marmon Distribution Services/Berkshire Hathaway Company

Chantal Lavoie

From: gdulude@mkcdn.com
Sent: January 28, 2011 10:54 AM
To: Chantal Lavoie
Subject: Re: info

hello Chantal,

Our warehouse supervisor added it on the paperwork and 7 pieces we shipped you have that number.

Ghislaine Dulude
Rep. ventes internes / Inside Sales Rep.
Marmon Keystone Canada Inc./Boucherville
Tél. / Phone: (514) 527-9153 (4232)
Sans frais / Wats: (800) 361-8142
Téléc. / Fax: (450) 641-4357
www.mkcanada.com

"Chantal Lavoie" <clavoie@dartaero.com>

01/28/2011 10:38 AM

To <GDULUDE@MKCDN.COM>
cc
Subject info

Hi Ghislaine,

Could you please confirm that on order # 1097398, p/o:13354 that you have added heat # by hand F00008322.

Thanks
Chantal

KAISER
ALUMINUM
FABRICATED PRODUCTS

*Best in
Class*

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
60-11349-2		AT/.5058/734		Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
205589	002	06/07/2010	F00008322	(6061)	(T6)		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:		
326.000 LB	286.000 PCS	204875			12.000 FT		
SHIP TO:		SOLD TO:					
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00008322	0001	1	45.8	42.5	15.1	N/A	N/A	N/A
F00008322	0002	1	47.7	41.7	18.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68297	.63	.30	.22	.05	.98	.07	.05	.03	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002

Nathaniel Stevens
ATS .500 .058 D6061

T6

MARMON / KEYSTONE	
Q.C. REVIEWED	INITIAL
DATE	JA
8/27/10 JA	



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CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.058"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

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Nathaniel Stevens, Quality Manager

Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002



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CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 6573 W. WILLIS ROAD
 CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
60-8143-1		AT/.5058/734		Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
204128	001	10/28/2009	F00006343	6061	T6		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:				WIDTH:
691.000 LB	806.000 PCS	203279					12.000 FT
SHIP TO:				SOLD TO:			
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA				MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE #	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00006343	0001	1	47.4	44.0	12.0	N/A	N/A	N/A
F00006343	0002	1	48.3	44.9	12.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D67559	.64	.30	.22	.05	.96	.07	.04	.02	.00	.00	.00	.00	.02

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.058"; Round @
 AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
 WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

MARMON / KEYSTONE

Q.C. REVIEWED	
DATE	INITIAL
6/1/10	A

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00005480

Kaiser Order Number: 204128

Line Item: 001

Christopher Garcia

Page 1 of 2

AT5.500.058 D6061 T6



A handwritten signature in black ink that reads "Best in Class".

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

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Chris Garcia, Quality System Engineer

A handwritten signature in black ink that reads "Christopher J. Garcia".

Page 2 of 2

Plant Serial: 00005480

Kaiser Order Number: 204128

Q. C. REVIEWED

Rev. 001



Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 14020 S. COIL PLUS DR UNIT 100
 PLAINFIELD, IL 60544

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:		
60-52051-1		SPIRIT-360058		1.000 OD X 0.188 WALL ESRT		
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	
9055001	001	04/20/2010	50924 060	6061	T651	
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:	
6527.000 LB	482.000 PCS	958276			24.000 FT	
SHIP TO:	SOLD TO:					
MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA	MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
XTR092861	0001	001	44.3	37.6	14.1	NA N/A	N/A	N/A
XTR092861	0001	002	44.6	40.9	10.4	NA N/A	N/A	N/A
XTR092861	0001	003	44.6	40.5	12.5	NA N/A	N/A	N/A
XTR092861	0001	004	43.7	39.6	14.5	NA N/A	N/A	N/A
XTR092861	0001	005	43.2	39.4	13.3	NA N/A	N/A	N/A
XTR092861	0001	006	42.6	38.6	14.0	NA N/A	N/A	N/A
XTR092861	0001	007	44.1	39.6	16.0	NA N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40		0.15		0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B241-02-STENCILED ASTM-B221-08 ASME-SB241 1998 SECT II ~~AMS-QQ-A-200/8 TYPE 1~~
 ASTM-B345-02 UNS#96061 ASME SB-221 1998 SEC II (T651 also conforms to T6-not applicable to other tempers) Also conforms to EN 10204 3.1

Miscellaneous Notes

MANUFACTURED IN USA (,) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Plant Serial: 00288992

Tom G. Small, Jr.

Kaiser Order Number: 9055001

ATS 1.000 .188

Page 1 of 1

Line Item: 001

76511

06/21/2010 FROM: MARMON/KEYSTONE CORPORATION
 TO: INIT.: OR.REF.: C.P.O.: M/K ORG.: SLS/PSRS:
 C.P.O.: M/K ORG.: SLS/PSRS:
 C.P.O.: M/K ORG.: SLS/PSRS:
 C.P.O.: M/K ORG.: SLS/PSRS:

04/12/2010 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR::

OR.REF::

C.P.O.::

SLSPRS::

C PART::



KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:		
60-8448-1		AT.375.049/734		Seamless Tube/Pipe		
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	
204865	001	03/10/2010	F00007462	6061	T6	
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:	
364.000 LB	516.000 PCS	204144			12.000 FT	
SHIP TO:			SOLD TO:			
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00007462	0001	1	45.7	42.1	13.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D67869	.61	.34	.23	.05	.99	.08	.05	.02	.00	.00	.00	.01	.02

S
4/10/12

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006481

Kaiser Order Number: 204865

Line Item: 001

Christopher J. Garcia

Page 1 of 2

AT3 375.049 D6061 T6

04/12/2010 From: MARMON/KEYSTONE CORPORATION
M/K OR:
C.P.O.:
C PART::

To:

OR. REF:
SLSPRS::



KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

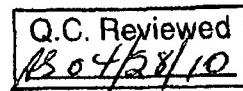
Applicable Requirements:

Description: MADE IN USA
OD: 0.375"; Wall: 0.049"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

S. Wm/128

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA



CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Christopher J. Garcia

Page 2 of 2

Plant Serial: 00006481

Kaiser Order Number: 204865

Line Item: 001



Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAIser ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:					
60-10004-1		ATI.625.065/734		Seamless Tube/Pipe					
KAISER ORDER NUMBER:		LINE ITEM:		SHIP DATE:		KAISER LOT NUMBER:	ALLOY:		
205253		001		04/25/2010		F00007882	6061		
WEIGHT SHIPPED:		QUANTITY:		B/L NUMBER:		DIAM/DEATH KNS:	WIDTH:		
601.000 LB		373.000 PCS		204471			12.000 FT		
SHIP TO:				SOLD TO:					
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA				MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONT IACS	BEND
F00007882	0001	1	44.0	41.6	15.0	N/A	N/A	N/A
F00007882	0002	1	45.1	42.7	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68104	.63	.35	.23	.06	.99	.09	.07	.02	.00	.00	.00	.00	.02

Subal 28 →

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006886

Kaiser Order Number: 205253

Line Item: 001

Page 1 of 2

ATS 625.065 D6061 T6



BEST IN CLASS

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAI SER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA

OD: 0.625"; Wall: 0.065"; Round \ominus
AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2-1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

S. Wurz

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006886

Christopher J. Garcia

Kaiser Order Number: 205253

Page 2 of 2

Line Item: 001
Q. C. REVIEWED



Best in Class

CERTIFIED TEST REPORT
<http://www.KaiserAluminum.com>

KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 6573 W. WILLIS ROAD
 CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
60-39144		AT/1.065/734		Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
202797	002	12/22/2008	F00004378	6061	T6		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	BLW/DWF/THKNS:	WT/THK:	LENGTH:		
614.000 LB	228.000 PCS	201844			12.000 FT		
SHIP TO:	SOLD TO:						
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA	MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA						

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00004378	0001	1	45.3	41.6	16.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6894	.63	.35	.22	.05	1.02	.08	.06	.02	.00	.00	.00	.01	.03

Applicable Requirements:

Description: OD: 1.000"; Wall: 0.065"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.

COMPLIES TO DIN EN 10204 JAN 2005

*S
WLF/28*

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00003653

Kaiser Order Number: 202797

Line Item: 002

Page 1 of 2

AT 1.065 734



A handwritten signature in black ink that reads "Best in Class".

CERTIFIED TEST REPORT
<http://www.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

A handwritten signature in black ink that reads "Wilfredo A. delaCruz".

Plant Serial: 00003653

Kaiser Order Number: 202797

Page 2 of 2

Line Item: 002
Q. C. REVIEWED



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

MILL TEST CERTIFICATE

ISO9001:2000 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2010/6/24

CUSTOMER:MARMON/KEYSTONE CANADA INC								CERTIFICATE NO. :2010-3-5-B-5				
P.O.NO.:BN6680								ORDER NO. :2010-03-005-B				
COMMODITY: STAINLESS STEEL SEAMLESS TUBING								GRADE : ASTM A213-07/ASME SA213-07 TP304/TP304L				
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.								HEAT NO. :YT0674				
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~12.0	18.0~20.0				
RESULTS (LADLE)		0.022	0.82	0.039	0.004	0.46	8.06	18.12				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.500	0.035	20	P10-5-66	500	797	340	685	45.5	OK	OK	76	OK (DRILLED HOLE)
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT :1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-10-06-62								1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY. QC REVIEWED AUG 11 2010 MX				
MANAGER OF QUALITY ASSURANCE DEPARTMENT												



SHANGHAICRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2010/9/14

CUSTOMER:MARMON/KEYSTONE CANADA INC.				CERTIFICATE NO.:2010-5-13-A-7				
P.O.NO.: MN6855				ORDER NO.:2010-05-013-A				
COMMODITY: STAINLESS STEEL SEAMLESS TUBING				GRADE:ASTM A213/ASME SA213-07 TP304/TP304L				
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.				HEAT NO.: YT1679				
CHEMICAL CONTENTS (WT%)								
ELEMENTS	C	Mn	P	S	Si	Ni	Cr	
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~12.0	18.0~20.0	
RESULTS (LADLE)	0.026	0.80	0.039	0.004	0.44	8.08	18.11	

PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.049	20	P10-7-226	250	841	300	690	57.0	OK	OK	75	OK (DRILLED HOLE)
0.750	0.065	20	P10-7-227	500	2181	280	690	68.0	OK	OK	74	OK (DRILLED HOLE)
0.750	0.095	20	10-6-269	25	152	285	665	61.0	OK	OK	74	OK (DRILLED HOLE)

REMARKS:

AS PER ASTM A213/ASME SA213-07

~~WALL THICKNESS TOLERANCE AS PER ASTM A269-07~~

IN COMPLIANCE TO NACE MR0175-2003

IC TEST TO ASTM A262 PRACTICE E

SOLUTION HEAT TREATMENT :1050°C X 1.5m/min

NO WELD REPAIR WAS PERFORMED

FREE FROM MERCURY CONTAMINATION

COUNTRY OF ORIGIN: CHINA

MILL TEST CERTIFICATE TO EN 10204/3.1

INVOICE NO: YK-10-09-20

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT

2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

Q.C. Reviewed
28/11/2010

MANAGER OF QUALITY ASSURANCE DEPARTMENT



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO13354

Purchase Order Date 1/25/11
PO Print Date 1/25/11

Page Number 1 of 3

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	800 361 8142	Requisition Nbr	
Vendor Fax	450 641 4357	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
01/10/25

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
	Vendor Part Number						
1	M6061T6T0.500W.058	6061-T6 RD Tube .500 .058W	1/28/11	✓ 204.00	TST ground	\$2.2000	\$448.80
			Yes		f		
		Special Inst:	MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
2	M6061T6T1.000W.188	6061T6 RD TUBE 1.00 X .188W	1/28/11	✓ 24.00	TST ground	\$3.4500	\$82.80
		Yes		f			
		Special Inst:	MATERIAL AS ABOVE				
3	M6061T6T0.375W.049	6061-T6 RD Tube .375 .049W	1/28/11	✓ 24.00	TST ground	\$1.5500	\$37.20
		Yes		f			
		Special Inst:	MATERIAL AS ABOVE				

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable

Change Nbr: 1

Change Date: 1/25/11



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO13354**

Purchase Order Date 1/25/11
PO Print Date 1/25/11

Page Number 2 of 3

Order From : VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone 800 361 8142	Requisition Nbr	
Vendor Fax 450 641 4357	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

4	M6061T6T0.625W.065	6061-T6 RD Tube .625 x.065W	1/28/11	✓ 48.00	TST ground	\$2.9500	\$141.60
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Yes f

Special Inst: MATREIAL AS ABOVE

5	M6061T6T1.000W.049	6061T6 RD TUBE 1.00 x .049w	2/04/11	✓ 12.00	TST ground	\$2.4000	\$28.80
---	--------------------	-----------------------------	---------	---------	------------	----------	---------

Yes f

Special Inst: MATREIAL AS ABOVE

6	M6061T6T1.000W065	6061T6 RD TUBE 1.00 x .065w	1/28/11	✓ 60.00	TST ground	\$3.2500	\$195.00
---	-------------------	-----------------------------	---------	---------	------------	----------	----------

Yes f

Special Inst: MATREIAL AS ABOVE

7	M304TR0.500W.035	304 RD Tube .500 x .035W	1/28/11	✓ 100.00	TST ground	\$0.9800	\$98.00
---	------------------	--------------------------	---------	----------	------------	----------	---------

Yes f

Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR
ASTM A269

8	M304TR0.750W.049	304 RD Tube .750 x .049W	1/28/11	✓ 40.00	TST ground	\$1.5000	\$60.00
---	------------------	--------------------------	---------	---------	------------	----------	---------

Yes f

✓ 4/4/11

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 1/25/11



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO13354**

Purchase Order Date 1/25/11
PO Print Date 1/25/11

Page Number 3 of 3

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR
ASTM A269

9	M304TR0.675W.091	304 RD Tube .675 x .091W	2/04/11	40.00	TST ground	\$2.8500	\$114.00
			Yes				

Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR
ASTM A269
316L SEAMLESS (3/8 SCHEDULE 40)
REF. DWG D2282

PO Total: \$1,206.20

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

W *CDL*

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 1/25/11



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9
 Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357
 E-mail: gdulude@mkcdn.com

PAGE.: 1
 Date.: 1/24/11
 Quotation number.: 1-598993

SOUMISSION/QUOTATION

ATTN.: CHANTAL LAVOIE

Sold To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

Ship Via

TST OVERLAND #222212

F.O.B

BOUCHERVILLE

Ship To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY

Territory: 16A
 Telephone: 613 632 9577
 Fax.....: 613 632 1053

ON CAN K6A 1K7

Salesperson

G. Dulude

Your Reference No.

Termes

Les prix et livraisons sont basés sur la totalité de cette soumission. Les changements concernant la quantité ou la livraison peuvent exiger une révision de soumission. Nous nous réservons le droit d'ajuster nos prix de vente en conformité avec les coûts de l'usine, les frais de transport, les tarifs douaniers, les taxes fédérale et provinciale applicables à la date de livraison. Une variation dans les quantités livrées concordera à la pratique courante du vendeur. Toutes les commandes sont conditionnelles à l'approbation du département de crédit. Le client doit fournir une commande écrite non-annulable pour l'acceptation de cette soumission.

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

Nous vous remercions de votre demande de prix et il nous fait plaisir de vous soumettre les renseignements. / We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantité/ Quantity	Description	Jours Livraison Days	Prix Pricing
Line - 1 204 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .500 .058 D6061 stock en lgrs de 12'	1	2.200/FT 448.80
Line - 2 24 FT	ALUMINUM HOLLOW BAR B-241 T6511 ABH 1.000 .188 .624 E6061 stock	1	3.450/FT 82.80
Line - 3 24 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .375 .049 D6061 stock en lgrs de 12'	1	1.550/FT 37.20
Line - 4 48 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .625 .065 D6061 stock en lgrs de 12'	1	2.950/FT 141.60
Line - 5 12 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS 1.000 .049 D6061 7/10 jours	1	2.400/FT 28.80
Line - 6 60 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS 1.000 .065 D6061 60' en stock en lgrs de 12'. balance:7/10 jours	1	3.250/FT 195.00
Line - 7 100 FT	STAINLESS STEEL SEAMLESS TUBE A213/SA213 A.W. POLI STS .500 .035 304L stock	1	.980/FT 98.00

Continued on next page...

Taxes applicables: En sus/ All applicable taxes Extra: Tarifs douaniers/ Duty	Montant total/ Total Amount...: Poids total/ Total weight....:
Les prix soumis sont en fonds canadiens sauf si précise autrement/ All prices quoted in Canadian Dollars unless otherwise stated.	



Services de distribution Marmon / La société Berkshire Hathaway



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9
 Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357
 E-mail: gdulude@mkcdn.com

PAGE.: 2
 Date.: 1/24/11
 Quotation number.: 1-598993

SOUMISSION/QUOTATION

ATTN.: CHANTAL LAVOIE

Sold To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

Ship To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

Ship Via
 TST OVERLAND #222212

F.O.B.
 BOUCHERVILLE

Salesperson
 G. Dulude

Territory: 16A
 Telephone: 613 632 9577
 Fax.....: 613 632 1053

Termes

Les prix et livraisons sont basés sur la totalité de cette soumission. Les changements concernant la quantité ou la livraison peuvent exiger une révision de soumission. Nous nous réservons le droit d'ajuster nos prix de vente en conformité avec les coûts de l'usine, les frais de transport, les tarifs douaniers, les taxes fédérale et provinciale applicables à la date de livraison. Une variation dans les quantités livrées concordera à la pratique courante du vendeur. Toutes les commandes sont conditionnelles à l'approbation du département de crédit. Le client doit fournir une commande écrite non-annulable pour l'acceptation de cette soumission.

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

Nous vous remercions de votre demande de prix et il nous fait plaisir de vous soumettre les renseignements. / We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantité/ Quantity	Description	Jours Livraison Days	Prix Pricing
Line - 8 40 FT	STAINLESS STEEL SEAMLESS TUBE A213/SA213 A.W. POLI STS .750 .049 304L stock en 1grs de 20'	1	1.500/FT 60.00
Line - 9 40 FT	STAINLESS SEAMLESS PIPE SA312 SPS .375 .091 40S 316L livraison 7/10 jours - disponible en 316L seulement	1	2.850/FT 114.00
	Energy Surcharge		12.20

Taxes applicables: En sus/ All applicable taxes Extra:
 Tarifs douaniers/ Duty

Montant total/
 Total Amount...: 1,218.40

Poids total/
 Total weight...: 111.2 lbs

Les prix soumis sont en fonds canadiens sauf si précise autrement/
 All prices quoted in Canadian Dollars unless otherwise stated.



Services de distribution Marmon/La société Berkshire Hathaway

REFERENCE ONLY

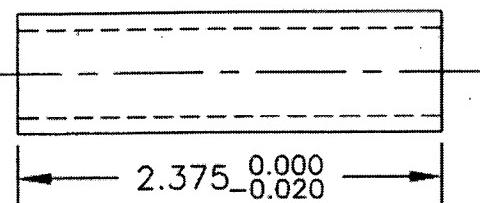
DART

DESIGN BW	DRAWN BY <i>PB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>IP</i>	APPROVED <i>100%</i>	DRAWING NO. D2282	REV. E SHEET 1 OF 2
DATE 05.06.07		TITLE HANDLE TUBES	SCALE 1:1

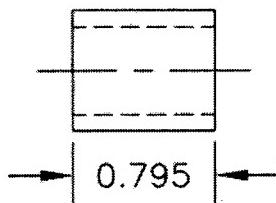
RELEASED

BS/09/16

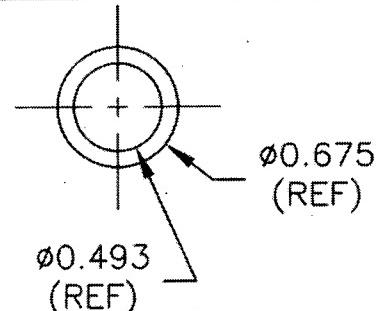
REFERENCE ONLY



D2282-3



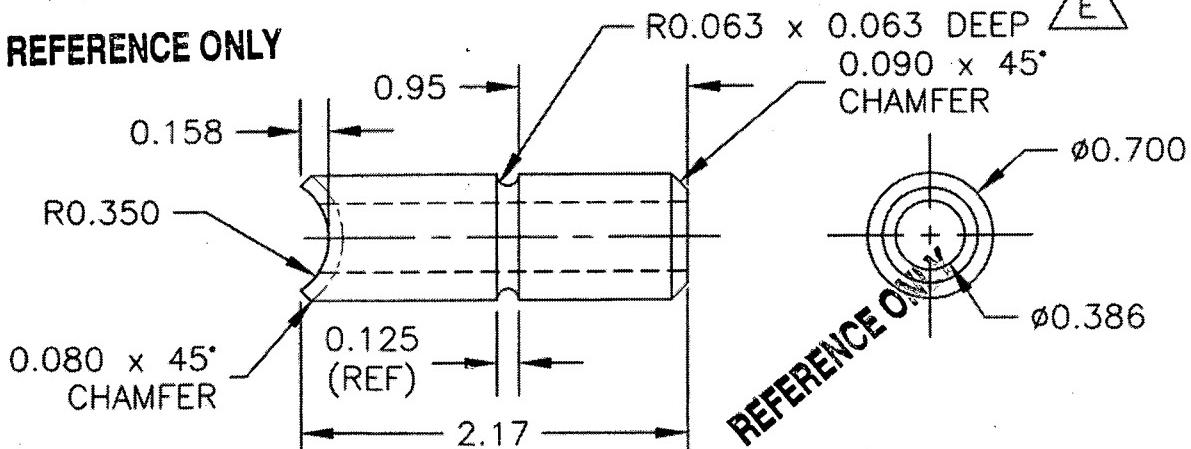
D **D2282-7**



D2282-3/-7 TUBE:

- 1) MATERIAL: T304/T316 3/8 SCHEDULE 40 (REF. DART SPEC. M304TR0.675W.091)
- 2) BREAK ALL UMARKED SHARP EDGES 0.005 TO 0.010
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

REFERENCE ONLY



REFERENCE ONLY

D **D2282-5**

REFERENCE ONLY

D2282-5 STEM:

- 1) MATERIAL: AISI 304 STAINLESS STEEL (REF. DART SPEC. M304R0.750)
- 2) BREAK ALL UMARKED SHARP EDGES 0.005 TO 0.010
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

E

M6061T6B0.375X00.750	3.873942105	0	18.1471	12
M6061T6B0.375X02.000	1.131757895	0	21.8023	6
M6061T6B0.375X03.000	0.377878947	0	13.5	6
M6061T6B0.500X02.000	3.410557895	0	27.2834	10
M6061T6B0.500X05.000	28.41631579	0	41.7636	12
M6061T6B0.500X06.000	21.61024211	0	40.4384	24
M6061T6B0.500X10.000	1.210863158	0	14	24
M6061T6B0.750X00.250	5.619157895	0	16.5	12
M6061T6B0.750X00.750	0.922943162	0	18.44095	24
M6061T6B0.750X03.000	2.28E-02	0	53	20
M6061T6B00750X00.125	38.62777368	0	70.0243	80
M6061T6B1.000X02.000	16.66269474	0	73.1103	40
M6061T6B1.000X02.500	8.08E-02	0	35.36	12
M6061T6B1.000X04.000	43.58351053	0	53.2995	12
M6061T6B1.000X06.000	2.325987994	0	12	6
M6061T6B1.000X12.000	14.03970526	0	21.069	12
M6061T6B1.000X15.000	5.219473684	0	38.09	24
M6061T6B1.250X01.250	1.236254211	0	25.86645053	12
M6061T6B1.500X01.250	0.272605258	0	18.72035	12
M6061T6B2.000X01.250	9.05194734	0	34.3055	20
M6061T6B2.000X02.000	0.316608432	0	37.3442	12
M6061T6B2.000X04.500	2.495783684	0	10.86631	6
M6061T6B2.500X03.500	0.895771111	0	9	8
M6061T6B30000X01.500	1.109783411	0	19.1289	20
M6061T6H1.000	1.926105263	0	18.13	12
M6061T6R0.625	51.52643684	0	51.06	30
M6061T6R0.750	5.080715789	0	47.76484211	40
M6061T6R1.000	2.229347368	0	28.914	12
M6061T6R1.250	0.406097368	0	50.48205	12
M6061T6R1.500	0.169736842	0	15.007	2
M6061T6S.125	11.4929793	0	60.06	96
M6061T6T0.250W.035	5.368421105	0	20.631579	10
M6061T6T0.375W.035	8.771446674	0	235.511716	100
M6061T6T0.500W.058	137.6194737	0	62.5	80 <i>200 ft</i>
M6061T6T0.625W.049	3.789473684	0	26	10
M6061T6T1.000W.188	28.56362256	0	26.737418	40 <i>24 ft</i>
M6061T6T1.500W.125	3.026315789	0	29.5	12
M6061T6T1.750W.065	1.956842105	0	31.959	12
M6061T6T3.500W.375	5.368421053	0	8.5	0
M6061T6T5.000W.125	5.757889474	0	24.3754	6
M6061T6TR4.0X2.0W125	19.80520526	0	25	6
M6061T6TS0.750W.062	133.9430068	0	31.62726	100 <i>200 ft</i> 10 on Pto. 13273
M7075T6B1.000X1.000	0.492284592	0	12	6
M7075T6B1.500X1.500	0.221021053	0	16.8526	6
M7075T73B4.000x4.000	3.789378947	0	1.2578	6
M7075T73B4.000	12.06289474	0	14.55	6 <i>12 ft</i>
M7885/2-4-3	12	0	441	80
M7885/3-4-4	16	0	183	100
M7885/3-4-5	3	0	71	50
M81714/16-3	1	0	4	4
M81714/2-DC1	2	0	4	4
M81714/2-DD2	1	0	4	4

TRANSMISSION VERIFICATION REPORT

TIME : 01/25/2011 11:49
NAME :
FAX :
TEL :
SER. # : F9N212739

DATE, TIME	01/25 11:48
FAX NO./NAME	14506414357
DURATION	00:00:42
PAGE(S)	03
RESULT	OK
MODE	STANDARD ECM



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

**FORMULE COMBINÉE ET ARRANGEÉE DE CONNAISSANCE SIMPLE - CONTRAT D'EXPÉDITION DE MESSAGERIES
ADOPTÉE PAR LES CRÉMINS DE** cioè dans la classification (Canadian Freight Classification) et peuvent être utilisées à toute
agence de poste ou bureau **PAR QUI ASSURENT LE TRANSPORT DES MARCHANDISES ET DES MESSAGERIES ET QUI
SONT SOUS LA JURIDICTION DE LA COMMISSION CONSIGNÉE A CANADIENNE DES TRANSPORTS, ENTRE A LA
DEMANDE DE L'EXPÉDITEUR**

Il est convenu entre tout voiturier chargé du transport d'autre partie ou d'un autre livraisons marchandises sur une partie. Quelque que
soit le porteur à destination, et tout intercette dans une partie ou toutes les autres marchandises que font servir ces règlements au sujet de
toutes les conditions (qui sont pas les présentes instructions) par rapport au présent et ont la même force et le même effet que si elles
étaient entièrement et spécifiquement éclatées en long dans ce document).

1. approuvées par la Commission des Transports du Canada, telles qu'indiquées généralement comme T-5 du 1er février 1965,
dans le transport des marchandises, lorsque lesdites marchandises sont importées par une compagnie de chemin de fer ou
2. approuvées dans le format où communément connues, ou imposées par la tarification, classification, statuts et régulations
s'appliquant aux services des chemins de fer, lorsque lesdites marchandises sont transportées par voies terrestres
3. approuvées dans la formule de convention en vertu du règlement adopté par l'Arrêté en conseil 585-70 du 4 Avril 1979, lorsque
lesdites marchandises proviennent du Québec, sans transportation par route.
4. approuvées dans la formule du Chemin d'Expédition Messageries approuvées par la Commission des Chemins de Fer du Canada par
l'Arrêté en conseil T-3 du 16 novembre 1967 celle qui clée dans la Classification (Express Traffic Association Tariff 100) en
vigeant à la date ci-dessous, lorsque les marchandises sont transportées par voiturier express soumis à la juridiction de ladite
Commission, et étant adoptées par le voiturier et acceptées pour lui-même ainsi que pour ses délégués.

Destiné à :
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

PAGE : 1
290 Chemin du Tremblay Boucherville J4B 5X9
TEL (514) 527 9153 FAX (450) 641 4357

Shipping date.....: 01/26/2011
Name of Carrier: TST OVERLAND #222212
F.O.B.....: BOUCHERVILLE

**COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY
RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT
COMMISSION ISSUED AT SHIPPER'S REQUEST.**

Il est mutuellement agréé, qu'à chaque partie ou à toute portion de said route de destination, et as to
each party, at any time interested in all or any portion of said route to destination, and as to
the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully
and specifically set forth herein).

1. governed by the board of transport commission for Canada by General Order No. T-5, dated February 1, 1965 act known as the
Canadian Freight Classification and also available at all railway agency stations and freight offices upon request, when said
goods are carried by rail carriers;
2. of the bill of lading set forth in or prescribed by the relevant tariffs, classification, statutes and regulations made carrier's
services when said goods are carried by a water carrier;
3. of the bill of lading issued by the regulations adopted by the order-in-council 585-70 dated April 4, 1979;
4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. 6-43 dated
September 18, 1967 and set forth in Express Traffic Association Tariff 100 in effect on the date hereof, when said goods are
carried by an express carrier subject to the jurisdiction of the said Boards and which are agreed to by the shipper and acceptor
for himself and his assigns.

Telephone.....: 613 632 5200

Customer order.: 13354

Description du chargement et marques spéciales/Description of shipments and special marks	Poids/Weight	Pieces/PCS	Si les frais sont payables d'avance contre qui estampier ici / If charges are to be prepaid write or stamp here: Collect
Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment			
	rev:08/08		
01-ALUMINUM SMLS TUBE ATS .500 .058 D6061 01/26/2011 204 FT Cust. part#: M6061T6T0.500W.058 Rev: RM Country of Origin: USA HT#: F00006343 Fooooo 83 Z-Z	19.4	Recu/Received \$ _____ Doit être crédité aux frais sur les biens ci-dessus.	
02-ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 .624 E6061 01/26/2011 24 FT Cust. part#: M6061T6T1.000W.188 Rev: RM Country of Origin: USA HT#: 50924 060	13.5	Agent ou caissier/Agent or Cashier Par./Per.	
03-ALUMINUM SMLS TUBE ATS .375 .049 D6061 01/26/2011 24 FT Cust. part#: M6061T6T0.375W.049 Rev: RM Country of Origin: USA HT#: F00007462	3.4	A l'usage du voiturier/For carrier's use Avancé et ou Au delà/ Advance and or beyond \$ _____	
04-ALUMINUM SMLS TUBE ATS .625 .065 D6061 01/26/2011 48 FT Cust. part#: M6061T6T0.625W.065 Rev: RM Country of Origin: USA HT#: F00007882	6.5	Divers/ Misc. \$ _____ Suppl. Pièce / Suppl. Piece \$ _____ Suppl. Valeur / Suppl. Value \$ _____	
05-ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 01/26/2011 60 FT Cust. part#: M6061T6T1.000W.065 Rev: RM Country of Origin: HT#: F00004378	13.5	Total/Total \$ _____	
06-STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L 01/26/2011 100 FT Cust. part#: M304TR0.500W.035 Rev: YK Country of Origin: CAN HT#: YT0674	17.4	L'expéditeur inscrit le montant (P.S.L.) Montant/Amount \$ _____ P Train/Fee \$ _____ S L Total/Total \$ _____	
07-STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L 01/26/2011 40 FT Cust. part#: M304TR0.750W.049 Rev:	14.7		
Bdls/Pieces 1 + 0 = 1.	Nombre de pièces à grandes dimensions / Number of extra large pieces,	Poids total/ Total weight 87 LB	Valuation/Valuation
Dimensions/ Dimensions	Volume(pièces cubes)/ Total cubic feet	Poids max/ Dimensional weight	Numéro du comt/Order number 1097398
Expediteur/ Shipper	Agem/ Transport	Signature du client/Customer	



Services de distribution Marmon/La société Berkshire Hathaway



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

**FORMULE COMMUNE ET ARRÉGÉE DE CONNAISSEMENT SIMPLE - CONTRAT D'EXPÉDITION DE MESSAGERIES, ADOPTÉE PAR LES CHEMINS DE CIE PAR LA CLASSEMENT (Canadian Freight Classification) et peuvent être utilisées à tout
échelon de gare et terminus, FER QUI ASSURENT LE TRANSPORT DES MARCHANDISES ET DES MESSAGERIES ET QUI
SONT SOUS LA JURIDICTION DE LA COMMISSION CONSIGNÉES A CANADIENNE DES TRANSPORTS, ENVIS À LA
DEMANDE DE L'EXPÉDITEUR.**

Il est entendu entre nous, pour assurer charge du transport d'autre partie ou de tout autre marchandise par une partie quelconque du pays, à destination, et sera tenu d'assurer dans une partie ou toutes les parties marchandise qui sont servies lorsque ce sera indiqué sur les conditions (qui sont par les présentes incorporées par renvoi) se présent et ont la rétention et le moyen effectif que si elles échouent entièrement ou partiellement dans un lieu dans ce document.

1. approuvées par la Commission des Transports du Canada, doivent l'ordonnance générale numero T-6 du 1er février 1945, décrétant que les marchandises soient transportées par une compagnie de chemin de fer ou décrétant que les marchandises soient transportées par une compagnie de chemins de fer ou
 2. approuvées dans la forme de commandement d'une date, ou imposées par les tarifs applicables, classifications et règlements s'appliquant aux services des chemins de fer, lorsque les marchandises sont transportées par route;
 3. approuvées dans la forme de commandement en annexe du règlement adopté par l'arrête en conseil 987-79 de 4 Avril 1979, lorsque les marchandises sont transportées par route;
 4. approuvées dans la forme de Contrat d'Expédition Messageries approuvées par la Commission des Chemins de Fer du Canada par l'ordonnance numéro T-43 du 18 septembre 1957, sauf que celle-ci est la Classification Express (Express Traffic Association Tariff 100) en vigueur à la date ci-dessus, lorsque les marchandises sont transportées par voie terrestre express assurée à la juridiction du Ministre des Transports et étant adoptée par le ministre et acceptée pour l'in-mémo dans quel que pays des délégués.

Destined to:
DART AEROSPACE LTD
1220 ABERDEEN ST.
EDMONTON, ALBERTA

HAWKESBURY ON CAN. V. 6A. 1872.

**COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY
RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT
COMMISSION ISSUED AT SHIPPER'S REQUEST.**

actually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and no fee

any time interested in all or any of said goods, that every service to be performed hereunder shall be subjected to all

- THE FORM AND CLASSIFICATIONS** (which are hereby incorporated by reference and have the same force and effect as if the same were fully and specifically set forth herein).

 1. Approved by the Board of Transport Commissioners for Canada by General Order No. F-5, dated February 1, 1955 set forth in the Canadian Freight Classification and also available at all railway agency stations and freight offices upon request, when said goods are carried by rail carrier; or
 2. of the bill of lading set forth in or prescribed by the relevant tariff, classification, statement and regulations where carrier's services with regard to said goods are carried by a motor carrier; or
 3. of the bill of lading form prescribed by the regulations adopted by the order-in-council #987-79 dated April 4, 1979.
 4. of the Shipping Contracts approved by the Board of Transport Commissioners for Canada by General Order No. 4-45 dated September 18, 1967 and as they are in Express Traffic Association Tariff 100 in effect on the date hereof, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and recipient for himself and his assigns.

Telephone.....: 613 632 5200

Customer order.: 13354

Description du chargement et marques spéciales/Description of shipment and special marks			Poids/Weight	Pieces/PCS	Si les frais sont payables d'avance écrivez qu'estampier ici: / If charges are to be prepaid write or stamp here: Collect	
Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment			rev: 08/08		2	
YK Country of Origin: CHN HT#: YT1679					Recu/Received \$ _____	
					Doit être crédité aux frais sur les biens ci-dessous.	
					Agent ou caissier/Agent or Cashier	
					Par./Per.	
					A l'usage du voiturier/For carrier's use	
			Avenez et au Au delà/ Advance and or beyond \$			
			Divers./ Misc. \$			
			Suppl. Pièce / Suppl. Piece \$			
			Suppl. Valeur / Suppl. Value \$			
			Total/Total \$			
L'expéditeur inscrit le montant (P.S.L.)						
P S L	Montant/Amount \$					
	Prix/Fee \$					
	Total/Total \$					
Bdls/Pieces 1 + 0 - 1		Nombre de pièces à grandes dimensions / Number of extra large pieces.	Poids totale/ Total weight 87 LB		Valuation/Valuation	
Dimensions/ Dimensions		Si le tarif l'exige indiquer le volume total. / Where required by tariff shipper must complete the following. Volume(pied cubes)/ Total cubic feet	Poids taxé/ Dimensional weight		Numéro du command/Order number 1,097398	
Expéditeur/ Shipper		Agent/ Transport		Signature du client/Customer		



Services de distribution Matron / La société Berkshire Hathaway



Marmon/Keystone Canada Inc.
ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE...: 1
Order : 1097398
Date...: 01/26/2011

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	13354	
Ordered	Description		Number Pieces	Quantity Shipped	Back Ordered
01 204 /FT	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment	rev:08/08			
02 24 /FT	ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.500W.058 F00005343 HT#..... Total... 17 17			204/FT	204/FT
03 24 /FT	ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 .624 E6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T1.000W.188 HT#..... 50924 060 Total... 1 1			24/FT	24/FT
04 48 /FT	ALUMINUM SMLS TUBE ATS .375 .049 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.375W.049 HT#..... F00007462 Total... 2 2			24/FT	24/FT
05 60 /FT	ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T1.000W.065 HT#..... F00004378 Total... 5 5			60/FT	60/FT
06 100 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304. Cust. part#: M304TR0.50DW.035 HT#..... YT0674 Total... 5 5			100/FT	100/FT
07	STAINLESS STEEL SEAMLESS TUBE				

Continued on next page..



A Marmon Distribution Services/Berkshire Hathaway Company



Marmon/Keystone Canada Inc.
ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE...: 2
Order : 1097398
Date...: 01/26/2011

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B. BOUCHERVILLE	SALESPERSON G. Dulude	YOUR ORDER NO. 13354
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
40 /FT	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304. Cust. part#: M304TR0_750W.049 HT#.....: YT1679 Total...	rev:08/08	2	40/FT 40/FT

No. of Bdls/Pieces

1 / 0

Total Weight.....:

87

Customers.: _____



A Marmon Distribution Services/Berkshire Hathaway Company



*Best in
Class*

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 6573 W. WILLIS ROAD
 CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:		
60-11349-2		AT/5.058/734		Seamless Tube/Pipe		
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	
205589	002	06/07/2010	F00008322	6061	T6	
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/IDAF/THKNS:	WIDTH:	LENGTH:	
326.000 LB	286.000 PCS	204875			12.000 FT	
SHIP TO:		SOLD TO:				
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA				

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00008322	0001	1	45.8	42.5	15.1	N/A	N/A	N/A
F00008322	0002	1	47.7	41.7	18.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D60297	.63	.30	.22	.05	.98	.07	.05	.03	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002

Page 1 of 2

Nathaniel Stevens *Page 1 of 2* *76*
 ATS .500 .058 D6061 *76*
 MARMON / KEYSTONE
 Q.C. REVIEWED
 DATE INITIAL
3/27/10 SA



A handwritten signature in black ink that reads "Best in Class".

CERTIFIED TEST REPORT<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
8573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.058"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair, Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

A handwritten signature in black ink that appears to read "Nathaniel Stevens".

Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002



Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAI SER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
60-8143-1		AT/5.058/734		Seamless Tube/Pipe			
KAI SER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
204128	001	10/28/2009	F00006343	6061	T6		
WEIGHT SHIPPED:	QUANTITY:	BL NUMBER:	DIAM/DAP/THKNS:	WIDTH:	LENGTH:		
691.000 LB	806.000 PCS	203279			12.000 FT		
SHIP TO:		SOLD TO:					
MARSH/KEYSTONE CORP 10700 MARSH DR BOLINGBROOK, IL 60440 USA		MARSH/KEYSTONE CORP 10700 MARSH DR BOLINGBROOK, IL 60440 USA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE #	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTRACTS	BEND
F00006343	0001	I	47.4	44.0	12.0	N/A	N/A	N/A
F00006343	0002	I	48.3	44.9	12.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D67559	.64	.30	.22	.05	.96	.07	.04	.02	.00	.00	.00	.00	.02

Applicable Requirements:

Description: MADE IN USA
OD: 0.500"; Wall: 0.058"; Round
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

MARSH/KEYSTONE

Q.C. REVIEWED

DATE INITIAL

01/10 JA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00005480

Kaiser Order Number: 204128

Line Item: 001

Page 1 of 2

AT/5.058 D6061 T6



KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Christopher J. Garcia

Page 2 of 2

Plant Serial: 00005480

Kaiser Order Number: 204128

Q. C. REVIEWED m: 001



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CERTIFIED TEST REPORT
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KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CUSTOMER PO NUMBER:	CUSTOMER PART NUMBER:	PRODUCT DESCRIPTION:			
60-52051-1	SPIRIT-360058	1,000 OD X 0.188 WALL ESRT			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:
9055001	001	04/20/2010	50924 060	6061	T6511
WEIGHT SHIPPED:	QUANTITY:	BL NUMBER:	DIAM/IDAF/THKNS:	WIDTH:	LENGTH:
6527.000 LB	482.000 PCS	958276			24.000 FT
SHIP TO:		SOLD TO:			
MARSH/KEYSTONE CORP 10700 MARSH DR BOLINGBROOK, IL 60440-3060 USA		MARSH/KEYSTONE CORP 10700 MARSH DR BOLINGBROOK, IL 60440-3060 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG IN 2"	HARDNESS	CONDUCT.	BEND
XTR092861	0001	001	44.3	37.6	14.1	NA N/A	N/A	N/A
XTR092861	0001	002	44.6	40.9	10.4	NA N/A	N/A	N/A
XTR092861	0001	003	44.6	40.5	12.5	NA N/A	N/A	N/A
XTR092861	0001	004	43.7	39.6	14.5	NA N/A	N/A	N/A
XTR092861	0001	005	43.2	39.4	13.3	NA N/A	N/A	N/A
XTR092861	0001	006	42.6	38.6	14.0	NA N/A	N/A	N/A
XTR092861	0001	007	44.1	39.6	16.0	NA N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Tl	Pb	Bi	Zr	Be	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.15			0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B241-02-STENCILED ASTM-B221-08 ASME-SB241 1998 SECT II AMS-QQ-A-200/B TYPE 1
ASTM-B345-02 UNS#96061 ASME SB-221 1998 SEC II (T6511 also conforms to T6-not applicable to other tempers) Also conforms to EN 10204 3.1

Miscellaneous Notes

MANUFACTURED IN USA (,) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Small

Plant Serial: 00288992

Kaiser Order Number: 9055001

Line Item: 001

ATS 1,000 .188 E6061 T6511

06/21/2010 From: MARSH/KEYSTONE CORPORATION
TO: OR, REFS: SLS/RS#:
C.R.O.:
M/K OIG: C PART#:

04/12/2010 From: MARMON/KEYSTONE CORPORATION

To:

M/K ORG:
C, P.O.#:
C PART#:OR. REF#:
SLSPRS#:
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CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>
**KAISER ALUMINUM
FABRICATED PRODUCTS**
 KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER:	CUSTOMER PART NUMBER:	PRODUCT DESCRIPTION:			
50-8448-1	AT/375.049/734	Seamless Tube/Pipe			
KAISER ORDER NUMBER: LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	
204865 001	03/10/2010	F00007462	6061	T6	
WEIGHT SHIPPED:	QUANTITY:	BL NUMBER:	DIAM/ID/THKNS:	WIDTH:	LENGTH:
364.000 LB	516.000 PCS	204144			12.000 FT
SHIP TO:		SOLD TO:			
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00007462	0001	1	45.7	42.1	13.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Sn	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D67869	.61	.34	.23	.05	.99	.08	.05	.02	.00	.00	.00	.01	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006461

Kaiser Order Number: 204865

Line Item: 001

Page 1 of 2

Christopher J. Garcia
 AT3 375.049 D6061 T6

04/12/2010 From: MARMON/KEYSTONE CORPORATION
 M/K OR#: INIT.:
 C.P.O.:
 C PART#

To:
 OR. REF:
 SLS PRS:



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CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 6573 W. WILLIS ROAD
 CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
 OD: 0.375"; Wall: 0.049"; Round @
 AMS-4082P ASTM-B210-D4 WW-T-700/6F
 WE TAKE EXCEPTION TO FARAD. 5.2.1. Per AMS 4082P, WAS NOT OILED.
 THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
 CANCELLED: MIL-T-7091, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
 WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
 COMPLIES TO DIN EN 10204 JAN 2005
 COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
 No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q.C. Reviewed
Bo4/28/10

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Christopher J. Garcia

Plant Serial: 00006481

Kaiser Order Number: 204865

Line Item: 001


CERTIFIED TEST REPORT
<http://Cert.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:							
60-10004-1		AT/625.065/734		Seamless Tube/Pipe							
KAISER ORDER NUMBER:		LINE ITEM:		SHIP DATE:		KAISER LOT NUMBER:					
205253		001		04/25/2010		F00007882					
WEIGHT SHIPPED:		QUANTITY:		B/L NUMBER:		DIAM/DAF/THKNS:					
601.000 LB		373.000 PCS		204471		WIDTH:					
SHIP TO:		SOLD TO:									
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA									

Actual Physical Properties

REFERENCE	DASH#	SAMPLE #	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONST/ACC	BEND
F00007882	0001	1	44.0	41.6	15.0	N/A	N/A	N/A
F00007882	0002	1	45.1	42.7	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mo	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D69104	.63	.35	.23	.06	.99	.09	.07	.02	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006886

Kaiser Order Number: 205253

Line Item: 001

Page 1 of 2

AT5 625.065 D6061 T6

*Best in Class***CERTIFIED TEST REPORT**
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KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 0.625"; Wall: 0.065"; Round 8
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3E,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Christopher J. Garcia

Plant Serial: 00006886

Kaiser Order Number: 205253

Page 2 of 2

Line Item: 001
Q. C. REVIEWED

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

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CERTIFIED TEST REPORT
<http://www.KaiserAluminum.com>

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
60-39144		AT1..065/734		Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
202797	002	12/22/2008	F00004378	6061	T6		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:		
614.000 LB	228.000 PCS	201844			12.000 FT		
SHIP TO:	SOLD TO:						
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA	MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA						

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTLACS	BEND
F00004378	0001	1	45.3	41.6	16.0	N/A	N/A	N/A

Chemical Composition (Wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	2r	Ra	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6894	.63	.35	.22	.05	1.02	.08	.06	.02	.00	.00	.00	.01	.03

Applicable Requirements:

Description: OD: 1.000"; Wall: 0.065"; Round @
 AMS-4082P ASTM-B210-04 WW-T-700/6F
 WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
 THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
 CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
 WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
 COMPLIES TO DIN EN 10204 JAN 2005

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00003653

Wilfredo A. delaCruz Kaiser Order Number: 202797

Page 1 of 2

Line Item: 002

AT 1.065 734



KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

A handwritten signature in cursive ink that reads "Best in Class".

CERTIFIED TEST REPORT<http://www.KaiserAluminum.com>**Miscellaneous Notes**

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

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Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00003653

A handwritten signature in cursive ink that reads "Wilfredo A. delaCruz".

Kaiser Order Number: 202797

Page 2 of 2

Line Item: 002

Q. C. REVIEWED



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

ISO9001:2000 ; PED Material CERTIFICATE (No.: QAC0021058/A) DATE OF ISSUE: 2010/6/24

CUSTOMER: MARMON/KEYSTONE CANADA INC								CERTIFICATE NO.: 2010-3-5-B-5				
P.O.NO.: BN6680								ORDER NO.: 2010-03-005-B				
COMMODITY: STAINLESS STEEL SEAMLESS TUBING								GRADE: ASTM A213-07/ASME SA213-07 TP304/TP304L				
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT								HEAT NO.: YT0674				
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		<0.035	<2.00	<0.040	<0.030	<0.75	8.0~12.0	18.0~20.0				
RESULTS (LADLE)		0.022	0.82	0.039	0.004	0.46	8.06	18.12				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)	P10-S-66	500	797	340	685	45.5	OK	OK	76	OK (DRILLED HOLE)
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-10-06-62						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT. 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
						QC REVIEWED AUG 11 2010 <i>mk</i>						
MANAGER OF QUALITY ASSURANCE DEPARTMENT												



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2010/9/14

CUSTOMER:MARMON/KEYSTONE CANADA INC.		CERTIFICATE NO.:2010-5-13-A-7						
P.O.NO.: MN6855		ORDER NO.:2010-05-013-A						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING		GRADE:ASTM A213/ASME SA213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT		HEAT NO.: YT1679						
CHEMICAL CONTENTS (WT%)								
ELEMENTS	C	Mn	P	S	Si	Ni	Cr	
SPECIFICATION	<0.035	<2.00	<0.040	<0.030	<0.75	8.0~12.0	18.0~20.0	
RESULTS (LADLE)	0.026	0.80	0.039	0.004	0.44	8.08	18.11	

PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.049	20	P10-7-226	250	841	300	690	57.0	OK	OK	75	OK (DRILLED HOLE)
0.750	0.065	20	P10-7-227	500	2181	280	690	68.0	OK	OK	74	OK (DRILLED HOLE)
0.750	0.095	20	10-6-269	25	152	285	665	61.0	OK	OK	74	OK (DRILLED HOLE)

REMARKS:

AS PER ASTM A213/ASME SA213-07
WALL THICKNESS TOLERANCE AS PER ASTM A269-07
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5hr/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-10-09-20

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

Q.C. Reviewed
AB 11/05/10

MANAGER OF QUALITY ASSURANCE DEPARTMENT